

# Cessna 310 R

# **Airplane & System Description**

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# **Performance and Specifications**

Weight:	Empty	3752 lbs	1702 kg		
_	max. Takeoff	5500 lbs	2495 kg	SL Rate-of-Climb 2-Engines	1662 fpm
	max. Landing	5400 lbs	2450 kg	SL Rate-of-Climb 1-Engine	370 fpm
Speed:	max. Sea Level	207 KTAS	384 km/h	Service Ceiling 2-Engines	19750 ft
	75% at 7500 Feet	195 KTAS	361 km/h	Service Ceiling 1-Engine	7400 ft
Maximum Range 10000 Feet		1152 NM	2133 km		
Takeoff:	Ground Roll	1335 ft	407 m	over 50 ft Obstacle 1700 ft	518 m
Landing:	Ground Roll	640 ft	195 m	over 50 ft Obstacle 1790 ft	546 m
Fuel:	Main Tanks	100 Gal.	378 Ltrs.	Auxiliary 63 Gal.	238 Ltrs.
Dimensio	ns: Wing Span	36'11"	11,25 m	Length 31'11.5"	9,74 m
	-			max. Height 10'11,8"	3,35 m

Engines: Teledyne Continental IO 520 M 285 HP at 2700 RPM

Fuel injected, direct drive, air-cooled, horizontally opposed,

six cylinder, with 520 cubic-inch displacement

Propellers: McCauley, 3 Blade, Constant Speed, Full Feathering

# **Airspeed Limitations**

Maneuvering Speed		148 KIAS	Air Minimum Control Speed	80 KIAS
Maximum Flap extended	l 15°	158 KIAS	Maximum Gear Extended	138 KIAS
	35°	138 KIAS	Never Exceed Speed	223 KIAS
Stall Speed	clean	79 KIAS	Maximum Structural	
Gear and Flap	s down	72 KIAS	Cruising Speed	181 KIAS

#### **Maneuver Limits**

This is a normal category airplane. Aerobatic maneuvers, including spins, are prohibited.

# **Flight Load Factor Limits**

The design load factors are 150% of the following, and in all cases the structure exceeds design loads.

At Design Takeoff Weight of 5500 Pounds: Gear and Flaps up +3.8 G to -1.52 G
Gear and full Flaps +2.00 G

For calculation of actual aircraft performance refer to section 5 of Pilots Operation Handbook!

# **Multi-Engine Airspeeds:**

#### Normal Takeoff (no Flaps) 92 KIAS High Performance Takeoff (15 Deg. Flaps) 82 KIAS Best Angle-Of-Climb 85 KIAS Best Rate-Of-Climb **107 KIAS** Maneuvering Speed Va **148 KIAS** Maximum Flap Extended Speed Vfe 15 Deg 158 KIAS 35 Deg **138 KIAS** Maximum Gear Operating Speed VIo + VIe **138 KIAS** Approach 35 Deg. Flaps 93 KIAS

# **Single-Engine Airspeeds:**

Minimum Control Speed Vmc	80 KIAS
Safe Single Engine Speed	92 KIAS
Best Angle-Of-Climb	95 KIAS
Best Rate-OF-Climb	106 KIAS

# **Preflight Inspection**

Pitot Cover REMOVE

#### 1. Inside Cabin:

Parking Brake

raiking brake	SEI	Oxyge
Alternate Static Source	CLOSED	Windo
All Switches	OFF	Batter
All Circuit Breakers	IN	Fuel (
Landing Gear Switch	DOWN	Tip Ta
Fuel Selectors	MAIN TANKS	Wing
Trim Tabs	NEUTRAL	Pitot I
Oxygen	ON	All Na
Quantity, Masks and Hoses	CHECK	All Lig

SET

Oxygen	OFF
Windows	CHECK for cracks
Battery Switch	ON
Fuel Gages	CHECK
Tip Tank Transfer Pumps	LISTEN
Wing Flaps	DOWN
Pitot Heat	ON for 20 seconds
All Navigation and Anti-Collision Lights	CHECK
All Light Switches and Battery	OFF

#### 2. Walk Around

Baggage Door	SECURE
Static Port	CLEAR
Deice Boots	CHECK
Control Surface Lock(s)	REMOVE
Elevator	CHECK
Tie Down	REMOVE
Rudder	CHECK
Deice Boots	CHECK
Static Port	CLEAR
Wing Locker Baggage Door	SECURE
Battery Compartment Cover	SECURE
Wing Flap	CHECK
Wing Bottom	CHECK
Control Surface Lock(s)	REMOVE
Aileron	CHECK
Main Tank Vents	CLEAR
Navigation and anti-collision lights	CHECK
Landing Light	CHECK
Main Tank Fuel Sump	DRAIN
Fuel Vent and Sniffle Valve	CLEAR
Main Tank Fuel Quantity	CHECK
Deice Boot(s)	CHECK
Stall Warning Vane	CHECK
Wing Tie Down	REMOVE
Auxiliary Tank Fuel Quantity	CHECK
Fuel Strainer	DRAIN
Oil Level	CHECK min. 9 Qts.
Engine Compartment	CHECK
Propeller	EXAMINE

Nose Gear, Tires, Wheel Well, Doors Lower Fuselage Pitot Tube Heater Inlet Leading Edge Air Intake Crossfeed Lines Main Gear, Tires, Wheel Well, Doors Oil Level Engine Compartment Propeller Auxiliary Tank Fuel Quantity Fuel Strainer Wing Tie Down Deice Boot(s) Main Tank Fuel Quantity Navigation and Anti-Collision Lights Fuel Vent and Sniffle Valve Main Tank Fuel Sump Main Tank Vents Landing Light Control Surface Lock(s) Aileron Wing Bottom Wing Flap Wing Locker Baggage Door	CHECK CHECK CLEAR and WARM CLEAR CLEAR DRAIN CHECK CHECK min. 9 Qts. CHECK EXAMINE CHECK DRAIN REMOVE CHECK CLEAR DRAIN CLEAR CHECK
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# **Before Starting Engines**

Main Gear, Tires, Wheel Well, Doors CHECK

Leading Edge Air Intake

OMPLETE
TCHED
FLATE
EMOVED
JUST and SECURE
N and SET
AIN TANKS

**CLEAR** 

Landing Gear Switch Mixtures, Propellers and Throttles All Switches and Circuit Breakers Battery and Alternators Landing Gear Position Lights All Warning Lights Lights	DOWN SET SET ON 3 GREEN PRESS TO TEST AS REQUIRED

#### Starting Engines

Propellers **CLEAR Auxiliary Fuel Pumps** LOW Magneto Switches ON **Engine Instruments CHECK** START

**Engines** 

**Before Taxiing** 

UP Avionics ON and SET Wing Flaps

Taxiing

Brakes **CHECK** Flight Instruments CHECK

**Before Takeoff** 

Engine Runup COMPLETE Lights AS REQUIRED Fuel Quantity All Cabin Doors and Windows CHECK **CLOSED** Fuel Selectors MAIN TANKS All Warning Lights CLEAR Cowl Flaps LOCKED FULL OPEN Flight Controls CHECK

Trim Tabs SET Auxiliary Fuel Pumps ON Wing Flaps UP Ice Protection AS REQUIRED

Flight Instruments and Avionics SFT OFF Syncrophaser Auto Pilot Disconnect CHECK Seat Belts Secure

**Takeoff** 

Power SET Air Minimum Control Speed 80 KIAS **Engine Instruments CHECK** Take Off and Climb to 50 Feet 92 KIAS at GW

Refer to section 5 for speeds at reduced weights.

**After Takeoff** 

APPI Y 85 KIAS at SL **Brakes** Best Angle-of-Climb Speed ME Landing Gear RETRACT Best Rate-of-Climb Speed ME 107 KIAS at SL+GW

Refer to section 5 for speeds at altitude and at reduced

weight.

Cruise Climb

Power SET (24.5"/2500 RPM) Mixtures AS REQUIRED Cowl Flaps AS REQUIRED

**Auxiliary Fuel Pumps OFF** 

Descent

Power AS REQUIRED Cowl Flaps AS REQUIRED Mixtures **ADJUST** Altimeter SET

**Before Landing** 

Seat Belts **SECURE** Landing Gear **DOWN** Syncrophaser **OFF** Mixtures **ADJUST** 

MAIN TANKS **FULL FORWARD Fuel Selectors Propellers** 

**Auxiliary Pumps** ON Approach Speed 93 KIAS

Wing Flaps AS REQUIRED Air Minimum Control Speed 80 KIAS

After Landing

Auxiliary Fuel Pumps LOW UP Wing Flaps

OPEN and LOCK SWITCH to FAN Cowl Flaps Cabin Heater (if used)

**Shut Down** 

SHUT DOWN Parking Brake SFT **Engines** 

Accessory Switches OFF Batteries, Alternators, Magnetos **OFF** Auxiliary Fuel Pumps OFF OFF Intercom

Door Seal **DEFLATE** 

#### **Emergency Procedures**

(Bold Print Items should be committed to Memory)

#### **Engine Securing Procedures**

Throttle CLOSE Auxiliary Fuel Pump OFF
Mixture IDLE CUT OFF Magneto Switches OFF
Propeller FEATHER Propeller Syncrophaser OFF
Alternator OFF

Alternator OFF
Cowl Flap CLOSE

**SECURE** 

ADJUST max 5°

#### Engine Failure during Takeoff (Speed below 92 KIAS)

Throttles CLOSE IMMEDIATELY Brakes AS REQUIRED

#### Engine Failure after Takeoff (Speed Above 92 KIAS With Gear Up or in Transit)

**AS REQUIRED** Establish Bank MAX. 5° TOWARD **Mixtures FULL FORWARD Propellers** GOOD ENGINE **Throttles FULL FORWARD** Wing Flaps UP in small increments Landing Gear **CHECK UP** Climb to Clear Obstacle 92 KIAS Climb best SE-Rate-of-Climb-Speed 106 KIAS at SL THROTTLE CLOSE **Inoperative Engine** MIXTURE IDLE CUT OFF Trim Tabs **ADJUST** 

PROPELLER FEATHER Inoperative Engine

#### Engine Failure during Flight

 Inoperative Engine
 DETERMINE
 Operative Engine
 ADJUST

 Operative Engine
 ADJUST as required
 Power
 AS REQUIRED

 Before Securing dead Engine:
 Mixture
 AS REQUIRED

 Fuel Flow
 CHECK if deficient
 Evel Selector
 AS REQUIRED

Fuel Flow
CHECK, if deficient
AUX. FUEL PUMP ON
Fuel Selectors
Mixture
AS REQUIRED
AUX SEQUIRED
AUX FUEL PUMP ON
MAIN TANKS
AS REQUIRED
Note: Auxiliary fuel on side of dead engine is

 Fuel Quantity
 CHECK
 unusable

 Oil Pressure and Temperature
 CHECK
 Auxiliary Fuel\_Pump
 ON

 Magneto Switches
 CHECK ON
 Cowl Flap
 AS REQUIRED

 Mixture
 AD.IUST TILL ENGINE IS
 Trim Tabs
 AD.IUST

Mixture ADJUST TILL ENGINE IS Trim Tabs ADJUST FIRING, ADJUST FOR Electrical Load DECREASE SMOOTH OPERATION

If Engine does not start SECURE WATCH TEMPERATURES OF GOOD ENGINE!

#### **Engine Inoperative Landing**

MAIN TANK Landing Gear DOWN within alidina Fuel Selector **Auxiliary Fuel Pump** ON (operative engine) distance of field Alternate Air Control Wing Flaps DOWN when landing IN Mixture AS REQUIRED is assured **DECREASE** below Propeller Syncrophaser OFF Speed Propeller

Propeller Syncropnaser

Propeller

FULL FORWARD

Approach

FULL FORWARD

106 KIAS with excessive

Altitude

Altitude

Air Minimum Control Speed

80 KIAS

#### **Engine Inoperative Go-Around**

WARNING: Level flight may not be possible for certain combinations of weight,

temperature and altitude.

In any event, do not attempt an engine inoperative go-around after

wing flaps have been extended beyond 15°!

Throttle FULL FORWARD Cowl Flap OPEN

Mixture AS REQUIRED Climb best SE Rate-of-Climb speed 106 KIAS at SL

Positive Rate-of-Climb ESTABLISH 094 KIAS at 10000 ft

Positive Rate-of-Climb ESTABLISH
Landing Gear UP Trim Tabs
bank

Wing Flaps UP toward good engine

#### Airstart

**Auxiliary Fuel Pump** CHECK OFF. If ON or LOW turn OFF, mixture to IDLE-

CUT-OFF, Full Throttle, magnetos OFF, rotate engine

15 revolutions with starter

ON

Magneto Switches Fuel Selector MAIN TANK one inch FORWARD Throttle AS REQUIRED Mixture Propeller FORWARD of detent Starter Button Primer Switch

Auxiliary Fuel Pump

Starter and Primer Switch

**ACTIVATE** RELEASE when Engine fires

LOW

**PRESS** 

AS REQUIRED **INCREASE** after cylinder head temp. reaches 200° F

ON

# **Engine-Driven Fuel Pump Failure**

MAIN TANK Fuel Selector

**Auxiliary Fuel Pump** Cowl Flap

**OPEN** 

Mixture

Mixture

Power

Alternator

ADJUST for smooth engine operation

As Soon As Practical LAND

#### Fuel in the auxiliary and opposite main tank is unusable!

#### Alternator Failure (Single)

Electrical Load REDUCE If Circuit Breaker does not trip: Select affected alternator on VA-meter

If Circuit Breaker is tripped: Turn off affected alternator

> Reset circuit breaker Turn on affected alternator If circuit breaker reopens, turn off alternator.

and monitor output. If output is normal +failure light remains on, disregard fail indication and have indicator checked. If output is insufficient, turn off alternator and reduce load to one alternator capacity If complete loss of output occurs, check field fuse and replace if necessary.

If an intermittent light indication accompanied by voltammeter fluctuation is observed, turn off alternator and reduce

load to on alternator capacity.

# Alternator Failure (dual)

REDUCE Electrical Load If Breakers have not tripped: Turn off alternators Check field fuses and replace as

required.

If Circuit Breakers are tripped: Turn off affected alternators

Reset circuit breakers Turn on left alternator and monitor output on voltammeter. If alternator is charging, leave it on, disregard failure light. If still inoperative, turn off. Repeat above steps for right alternator. If circuit breakers reopen, prepare to terminate flight.

Turn on left alternator and monitor output. If Alternator is charging, leave it on, disregard failure light if still illuminated.

If still inoperative, turn off alternator. Repeat above steps for right alternator. If both still inoperative, turn off alternators and turn on emergency alternator field

Repeat marked steps for each alternator. If still inoperative, turn off alternators, nonessential electrical items and prepare

to terminate flight.

#### Landing Gear will not extend electrically

Landing Gear Motor Circuit Breaker CHECK IN with gear switch down

If gear does not extend PULL breaker.

NEUTRAL (Center) Landing Gear Switch Pilot's Seat ADJUST as required Handcrank EXTEND AND LOCK

ROTATE clockwise FOUR turns past gear down lights are on (~ 52 turns)

Gear Down Lights ON Unlocked Light OFF Gear Warning Horn CHECK (retard throttle) **PUSH BUTTON and STOW** Handcrank

# Landing Gear will not retract electrically - DO NOT TRY TO RETRACT MANUALLY

**DOWN** Landing Gear Switch

Unlocked Light OFF Gear Down Lights ON

Gear Warning Horn CHECK

#### **Airframe**

The Cessna 310 is a 6-place. all metal, low-wing airplane. The wing uses 2 main spars which attach to the carry-thru spars. The retractable landing gear is a tricycle design using air-over-oil shock struts.

# Flight Control System

The flight controls consist of the ailerons, elevators and rudder and their respective trim systems. All of these surfaces are constructed of aluminum and are statically mass balanced. All control surfaces are actuated by cables attached to the pilot's control wheel respective rudder pedals. Also the trim tabs on the control surfaces are actuated by cables attached to trim wheels on the control pedestal.

# **Nosewheel Steering System**

The nosewheel is controlled by the rudder pedals which are connected to the nose wheel steering system via cables and a bungee spring assembly. This system provides positive control up to 18° left or right, and free turning from 18° to 55° for sharp turns during taxiing.

# Wing Flaps System

The wing flaps are of split flap design. Each wing flap (two on each side) is actuated by two push\_pull rods attached to bell cranks in the wing. The bell cranks in each wing are ganged together with push-pull rods. Each inboard rod is attached to a cable which is actuated by a electric motor in the fuselage. The maximum extension is 35°.

# **Landing Gear System**

The landing gear is a fully retractable tricycle landing gear consisting of a main gear located in each wing and a nose gear in the forward fuselage. Each landing gear is connected to a single gear box located aft of the pilots seat. The gear box is driven by a electric motor attached to the box. During ground operation, accidental gear retraction is prevented by a safety switch located on the left gear strut preventing retraction as long as the strut is compressed by the weight of the aircraft. The gear doors are mechanically linked to their respective landing gears.

Below the landing gear actuating knob are 4 position indicator lights. Three of them are green and will illuminate when the gear is down and locked. The other light is red and will illuminate when any or all of the gears are unlocked. When no light is illuminated the gear is in the UP and locked position.

The landing gear warning horn is controlled by the throttles and the wing flap position. The horn will sound when the throttles are retarded below approximately 12" MAP or the flaps are lowered past the 15° position with gear retracted

The horn will also sound when the airplane is on ground with the gear switch in the UP position.

The landing gear can be manually lowered by a handcrank located below the right front edge of the pilot's seat.

To use the crank, tilt pilot's seat aft, pull the crank out of its storage clip and unfold it until it locks in the operating position. The procedure to lower the gear manually is given in the emergency checklist (section 3 Pilots operating handbook). To stow the crank, push the lock release button on the crank handle, fold the handle and insert it in the storage clip. When the handle is not stored, the gear will not operate electrically.

# **Fuel System**

The fuel system consists of two main tanks, two auxiliary tanks, fuel selectors for selection of main, auxiliary or crossfeed fuel, two auxiliary fuel pumps and two engine driven pumps.

The main tanks are aluminum tanks mounted on the wing tips. Each tank contains an auxiliary fuel pump and transfer pump. The auxiliary pump provides fuel pressure for starting the engines and supplies fuel in an emergency. The transfer pump transfers fuel from the nose section of the tank to the center sump, where it is picked up and routed to the engine. The transfer pump allows steep descents with low fuel quantity and are operating continuously when the battery switch is on.

The auxiliary tanks are bladder type cells located in the outboard wings. These tanks provide fuel supply during cruise operation, the auxiliary tanks are vented to the main tanks.

Two fuel selectors, one for each engine, are located on the floor between the pilot's and copilot's seat. The selectors allow selection of main fuel, auxiliary fuel, crossfeed and shut off.

Quick drain valves are provided for each fuel tank, fuel selector and crossfeed line.

Each engine is equipped with a mechanically driven fuel pump which provides fuel to the metering unit. Each pump also contains a bypass which returns excess fuel and vapor back to the main tanks all the times.

Each auxiliary fuel pump on the main tank is operated by a 3-position switch. In the LOW position, the pump operates at low speed, providing adequate fuel flow for purging. The ON position runs the auxiliary pump at low speed as long as the engine driven pump is operating. With an engine driven pump failure the auxiliary pump will then automatically switch to high speed, providing sufficient fuel for all partial power operations.

The dual indicating fuel quantity gage is calibrated in pounds and will accurately indicate the weight of fuel contained in the tanks, regardless of temperature. A gallons scale is provided in blue on the indicator allowing the pilot to determine the approximate volume of fuel on board.

The fuel gage shows remaining fuel in the tank selected on the fuel selector. When one fuel selector is switched to the auxiliary tank, the gage will show remaining fuel in this tank and a yellow auxiliary tank indication light will illuminate. With a 3-position switch, adjacent to the auxiliary tank indicator lights the fuel gauge can be switched to each tank regardless of the position of the fuel selectors.

Additionally to the fuel gages two low fuel indicator lights will provide a warning when the left/right main tank contains less then approximately 60 pounds of fuel. These lights are operating independently from the other fuel gages.

# **Brake System**

The airplane is provided with an independent hydraulically actuated brake system for each main wheel. A hydraulic master cylinder is attached to each pilots rudder pedal. The brakes can be operated from each pilots seat.

The parking brake is set with depressing the brake pedals and pulling the parking brake knob. To release the parking brake push the parking brake handle in.

# **Electrical System**

Electrical Energy is supplied by a 28-volt, negative ground, direct current system powered by an 100 ampere alternator on each engine. The electrical system has independent circuits for each side with each alternator having its own regulator and overvoltage protection relay, the voltage regulators are connected to provide proper load sharing. A 24-volt battery is located in the left wing outboard of the engine nacelle.

Separate battery and alternator switches are provided as a means of checking for a malfunctioning alternator circuit and to permit such a circuit to be turned off.

An emergency alternator field switch is located on the right side of the switch and circuit breaker panel. The switch is used when the alternators will not self-excite. Placing the switch in the on position provides excitation from the battery even though the battery is considered to have failed.

Two overvoltage relays constantly monitor their respective alternator output. Should an alternator exceed the normal operating voltage, the relay will trip, taking the alternator off the line. The overvoltage relay can be reset by cycling the applicable alternator switch.

A voltammeter on the instrument panel is provided to monitor alternator current output, battery charge and bus voltage.

A low voltage light will illuminate when the bus voltage decreases below 25 volts.

# Pitot Static System and associated Flight Instruments

A heated pitot tube is located on the left side of fuselage nose cap. Static pressure ports are on both sides of the fuselage behind the cabin. An alternate static source, installed in the static system below the parking brake handle, supplies an alternate static source should the external static source malfunction. When open, this valve vents to the pressure in the cabin. Since this pressure is relatively low, the airspeed indicator and the altimeter will show slightly higher readings than normal. Refer to section 5 of the pilots operating handbook for airspeed and altimeter corrections.

The pitot static system is connected as in any other light airplane: Static pressure is connected to altimeter, vertical speed and airspeed indicator, the pitot tube is connected to the airspeed indicator.

# Vacuum System

The vacuum system is powered by two engine driven vacuum pumps. The suction gage incorporates two red source indicator buttons, which during normal operation are retracted from view. Should a vacuum pump fail the respective indicator button will be visible. The malfunctioning vacuum pumps is automatically isolated from the system, the second pump will provide enough suction to operate the system.

The vacuum powered flight instruments are the horizontal situation indicator and the attitude indicator.

# **Stall Warning System**

A stall warning system is required equipment which consists of a stall warning transmitter vane located in the outboard wing leading edge, a cockpit warning horn and the necessary wiring to complete the system. The stall warning horn will sound about 4 to 9 KCAS above the actual stall in all flight configurations.

# **Engines**

The airplane is equipped with two, 6-cylinder, fuel-injected engines. Each engine is rated at 285 horsepower at 2700 RPM. The control pedestal contains all engine controls. The three primary engine controls are in groups of two at the top of the pedestal, they are throttles, propeller controls and mixtures. A quadrant friction lock is provided to

prevent the three primary engine controls from creeping once they have been set. The locking knob is located on the right side of the pedestal. Two cowl flap controls are locate just below the rudder trim tab wheel; one for each engine. These controls are used to set the cowl flaps in any desired position. An alternate air control is provided for each engine. These mechanically actuated controls are located an the right side of the control pedestal. Normally the controls are pushed in, providing cold filtered ram air to the engines. When the controls are pulled out, warm unfiltered air from inside the cowling is provided to the engines. Each engine is equipped with a dual ignition system. Fuel is supplied to the engine using a low pressure injection system. The fuel is injected into the cylinder heads adjacent to the intake valve on all cylinders. Manual mixture controls, fuel flow gages and exhaust gas temperature gages are provided for precise leaning.

# **Propellers**

The airplane is equipped with all-metal, three-bladed, constant speed, full feathering, single-acting, governor regulated propellers. Each propeller utilizes oil pressure which opposes the force of springs and counterweights to obtain correct pitch for engine load. Oil pressure from the governor drives the blade angle toward low pitch (increasing RPM) while the springs and counterweights drive blades toward high pitch (decreasing RPM) and the feather position. The propeller blades are continuously adjusted by the governor, which boosts the engine oil pressure by the governor gear pump to the level needed to control blade angle. The props are fail safe toward feather, and loss of oil pressure will cause them to feather. This would also cause them to feather on engine shut down on the ground, which would cause excessive stress and vibration during engine start. To prevent this, the propeller hubs incorporate centrifugal latch pins, which at an RPM below 700 engage the hub mechanism and prevent feathering. Above 700 RPM the latch pins are retracted by centrifugal force. The latches will not prevent feathering after an engine failure in flight, because airflow through the propeller will keep its RPM well above 700. To feather the propeller blades, the propeller control levers on the control pedestal must be placed in the feather position (full aft).

The syncrophaser system is designed to match propeller RPM and propeller phase angle of the two engines. The propeller RPM and phase angle of the slaved (left) engine will follow changes in RPM and phase angle of the master (right) engine over a limited range. This limited range will prevents the left engine from loosing more than 50 RPM should the right engine be feathered with the syncrophaser on. To set the synchrophaser system the propellers must first be synchronized manually. Then the synchrophaser is switched to SYNC, in this mode it is maintaining the RPM of both propellers the same. In the phase mode, the phase angle between the propeller blades of the left and right engine can be adjusted by using the rheostat. The phase position should only be used in level cruising flight in smooth air. The synchrophaser light is illuminated all the time when the propellers are synchronized. If the difference of both engines exceeds 50 RPM the light starts flashing.

# **Propeller Deice System**

The propeller deice system consists of electrically heated boots on the propeller blades. Each boot consists of an inner and outer heating element, which receives its electrical power through a deice timer, to reduce the power drain and maintain propeller balance. A reading below the green arc on the propeller deice ammeter indicates that the blades are not being deiced uniformly. The system then has to be turned OFF, since uneven deicing results in propeller unbalance and can cause an engine failure. Energizing the propeller anti-ice before entering icing conditions will prevent ice build up which will be thrown off and can chip the fuselage.

# **Deice Boot System**

This system is designed to remove ice after accumulation. The system consists of pneumatically operated boots, engine-driven pneumatic pumps, push switches with annunciator light and necessary hardware to complete system. The deice boots are attached to the leading edges of the wing and horizontal stabilizers. The boots expand and retract, using pressure and vacuum from the engine-driven vacuum pumps. Normally, vacuum is applied to all boots to hold them against the leading edge surfaces. When a deicing cycle is initiated, the vacuum is removed and a pressure is applied to "blow up" the boots. This change in contour will break the ice accumulation on the leading edges. Ice formation aft of this area will then be removed by normal air forces. At least 1/4 inch (6 mm) of ice accumulation is necessary for good deicing results. If used to early the ice is shaped to the contour of the inflated boots and deicing will become impossible. To activate the system just press the "PUSH ON" switch, the system will then execute one deice cycle. If the boots fail to deflate automatically press the deflate switch.

Despite the heated propellers and the deice boots this aircraft is not certified for flight into known icing.

# Oxygen System

The oxygen system provides oxygen for each occupant individually up to an altitude of 30,000 feet. The oxygen is stored in a 76 cubic foot bottle located in the nose compartment. The system is activated by pulling the oxygen control knob to the ON position, allowing oxygen to flow from the regulator to all cabin outlets. The valve in the outlets is normally closed it is opened by inserting the connector of the mask. Permit no smoking when using oxygen. Oil grease, soap, lipstick, lip balm or any other fatty material constitute a serious fire hazard when in

contact with oxygen. Be sure hands and clothing are oilfree before handling oxygen equipment. Be sure the oxygen control knob is not left in an intermediate position between ON and OFF, it may allow oxygen to bleed through the regulator into the nose compartment of the airplane.

# 400B Integrated Flight Control System (Autopilot)

The Cessna 400B Integrated Flight Control System (IFCS) provides a capability of automatic flight control or manual control with precision flight direction provided by computed command information. The complete presentation for the system is displayed an the flight director indicator (FDI), the mode selector and the horizontal situation indicator (HSI). Operation of the manual and automatic system is basically the same, the difference is whether the pilot follows the flight director commands or allows the autopilot to fly the airplane.

Precision flight direction information for manual control is provided on the FDI. The pilot flies the airplane to satisfy the two command bars, thus following the calculated flight path determined by the computer.

The HSI displays a pictorial presentation of the airplane's position relative to VOR radials, localizer and glide slope beams. The HSI also gives heading reference with respect to magnetic north and provides selection of the desired heading, VOR radials and LOC runway heading.

The autopilot is activated with the ON/OFF switch on the autopilot control head. Pitch and roll manual command controls are also located on these control head. All other normal modes of flight are controlled from the mode selector on the left side in the instrument panel.

An automatic autopilot disengage function is provided to disengage the autopilot any time the airplane pitches up or down more than a normal amount from level flight attitude. The operational capability should be tested by pressing the autopilot disconnect test button before takeoff. Do not press this button in flight, the airplane will pitch up sharply and the autopilot will disconnect.

The autopilot off (A/P OFF) light located adjacent to the FDI, will illuminate when the autopilot is disengaged by any means other than the control wheel disengage switch. Whenever the autopilot disengages the autopilot warning horn will sound. The A/P OFF light will remain on until it is cancelled by pressing the control wheel autopilot disengage switch.